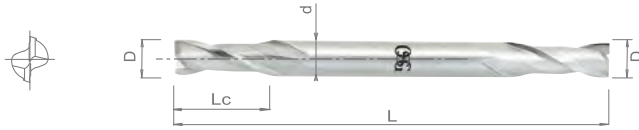




## List 562

OSG COBALT HSS DOUBLE END M-DDE, Miniature

HSS-Co	BR	2 FLUTE	30°			STUB	PACKED 1 PIECE
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Cutting Diameter Tolerance	
D < Shank Dia.	+0.0011 / -0"
D = Shank Dia.	-0.0004 / -0.0015"

EDP Number		Diameter		Length of Cut		Overall Length		Shank Diameter	
		D (Fractional Size)	d (Inch)	Lc (Inch)	L (Inch)	L (Inch)	d (Inch)		
5627000	●	1/32	0.047	0.047	2.000	2.000	0.188		
5627100	●	3/64	0.063	0.063	2.000	2.000	0.188		
5627200	●	1/16	0.094	0.094	2.000	2.000	0.188		
5627300	●	5/64	0.125	0.125	2.000	2.000	0.188		
5627400	●	3/32	0.141	0.141	2.000	2.000	0.188		
5627500	●	7/64	0.156	0.156	2.000	2.000	0.188		
5627600	●	1/8	0.188	0.188	2.000	2.000	0.188		
5627700	●	9/64	0.219	0.219	2.000	2.000	0.188		
5627800	●	5/32	0.234	0.234	2.000	2.000	0.188		
5627900	●	11/64	0.250	0.250	2.000	2.000	0.188		
5628000	●	3/16	0.281	0.281	2.000	2.000	0.188		

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: Other coatings available upon request.

STE

ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

P					M			K	N		S		H					
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel					
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium						
Low	Medium	High							6061	Casting			Inconel	6Al4V	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1010	1035	1045	1065	4140	4340	300	400	17-4 PH	6061	7075		6Al4V	(30 HRC)					
○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○	○

○ Good ○ Best

